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D5565-9
Job Sheet 182755

Accounting Job RD17-1054-01



POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED _____ DATE _____

Part No: D5565-9

Job Qty: 4 ea

Part Name: Middle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: *Make D5565-9 Rev B as per ECN 18-777 5Am 18-03-31*
D5565 REV.B PRELIM IPP REV.A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV.B 18/07/31 AS PER DWG
REV.B JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Small Fab-4		<i>SLB</i>
100	Brake NC	1 pcs	9/7/18	9/7/18	0.00	0.25	Brake NC 1		<i>SLB</i> DAS
110	QC	1 pcs	9/7/18	9/7/18	0.00	0.00	QC5		38
120	Packaging	1 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		9-88
130	QC21-SA	1 Ea	9/7/18	9/7/18	0.00	0.00	QC21		<i>med. 18.09.05</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5564-3	Middle Spacer	1 Ea (1 ea)	90-Start up Operation	<i>5107 SCU</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5564-3	1	0	0



Container No: S108059



Part: D5565-9

Job No: 182755

Serial no. Batch: S108059

Revision:

Inspector:

Exp. Date:

Instructions: Various STC's

Date: 09/05/18

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8/31/18 8:49 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					